

Products ...

... for mobile hydraulic applications

Mechanical and Electric Cartridge Valves

 $p_{\rm max}$ 350 bar $Q_{\rm max}$ 300 L/min Ports up to SAE 20 Pressure control valves Counter balance valves Directional control valves Flow control valves

Parts-in-Body Valves Load holding / Motion control valves Boom lowering control valves

PO check valves Pressure control valves Flow control valves

420 bar 500 L/min up to 1¹/₄ SAE6000

Hydraulic Integrated Circuits

Weight lifting Earth moving Agricultural vehicles Industrial vehicles

350 bar 200 L/min

Directional Control Valves

Flow sensing 350 bar Load sensing 70 L/min Ports BSP 3/8" Load independent

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Directional control valves catalogue NVD2



Edition 10/2018



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Company profile

NEM, founded in 1995, is a valve manufacturer specialising in the development of hydraulic solutions for mobile, agricultural and industrial applications.

Our goal is to be a reliable partner, providing for our customers a state of the art service, delivered by highly qualified technical staff, to achieve customized solutions

At NEM we are aware that the future of the hydraulic industry is in system engineering. We are therefore developing and manufacturing top quality products, which can be fully integrated into many different applications. NEM components ensure the highest level of performance and safety in any application; this, together with our focus on innovation, has gained us the trust and appreciation of leading machine manufacturers worldwide.

NEM firmly believes that its internal synergy ensures that all customers receive the most efficient and effective service. This is why, each and every day, we explore advances in industry related knowledge, discuss solutions, and bring into play all our expertise to ensure we are utilizing the most advanced technologies.

In order to provide our customers with the highest possible quality, NEM employs some of the most skilled professionals within the industry, who work state of the art equipment and processes. This garantuees perfect functionality of components and systems produced at our facilities.

NEM's philosophy has always been quality driven, with the customer first in mind. At NEM we understand that human capital is the most important resource and main reason for our joint success. Our company believes in people, in their talents and their personal expertise.

We source raw material and parts, develop and design components and systems, machine them using processes such as turning, grinding, lapping, drilling, honing, heat treatment, assemble and test and finally deliver to our customer's specifications.

It's our responsibility to take care of our customers as well as ensure total quality.

NEM's capabilities cover a wide spectrum of control technologies by combining mechanics, electrics and electronics to supply perfect hydraulic operating components and systems.

Hundreds of customers in many industries trust us and have taken advantage of our expertise. Our applications can be found all over the globe, under the heaviest working conditions.

It goes without saying that in NEM people go the extra mile in order to satisfy our customers and the customer of our customers.

You are kindly invited to meet the people at NEM who listen and who deliver for the benefit of our customers.





Mechanical and Electrical Cartridge Valves

Pressure control valves Counterbalance valves Directional control valves Flow control valves

350 bar 300 L/min Cavity up to SAE 20



Parts-in-Body Valves

Load holding / Motion control valves Boom lowering control valves

PO check valves Pressure control valves Flow control valves

 p_{\max} Q_{\max} Ports 420 bar 500 L/min

up to 11/, SAE 6000



Hydraulic Integrated Circuits

Weight lifting Earth moving Agricultural vehicles Industrial vehicles

350 bar 200 L/min



Directional Control Valves

Flow sensing (patented) 350 bar Load sensing Q_{max} Ports 70 L/min Load independent BSP 3/8"







General features	NVD2	NVE3	NVE4	NVS3
BODY MATERIAL				
Steel		(×)	×	
Cast iron	×			
Aluminum		×	×	×
Working section number	1-10	1-10	1-10	1-10
MAXIMUM PRESSURE				
Maximum working pressure (bar)	350	250 (350) ¹⁾	250 (350) ¹⁾	210
Maximum back pressure on port T	10	20	20	20
MAXIMUM FLOW				
Maximum inlet flow (L/min)	50	50	70	30
Maximum regulated flow on port A & B (L/min)	40	30	35	30
PUMP				
Configuration for fixed displacement pump	×	×	×	×
Configuration for variable displacement pump	×	×	×	(×)

Option chart	NVD2	NVE3	NVE4	NVS3
LS signal pressure relief valve			×	
Pump pressure relief valve	×	×	×	×
LS signal dump valve			×	
Pump electric dump valve (electric 12/24 Vdc)	×	×	×	×
Pump hydraulic dump valve	×	×	×	
SPOOL				
Manual levers	×	×	×	×
Proportional electro-hydraulic actuation 12-24 Vdc	×	×	×	×
On/off electro-hydraulic actuation 12-24 Vdc	×	×	×	×
Open centre spools (A/B to T in neutral position)	×	×	×	×
Closed centre spools (A/B closed in neutral position)	×		×	×
Spools displacement sensor	×	under development	under development	under development
CAN BUS interface actuation	under development	under development	under development	under development
PORT RELIEF VALVE				
Direct operated antishock valve	×	×	×	×
Plug	×	×	×	×

× = available

(×) = available on request

1) Maximum working pressure 350 bar for steel body





NVD2 Flow sensing directional control valve

NVD2 general features

- Flow sensing (patented)
- Cast iron
- Maximum inlet flow 50 L/min
- Maximum regulated flow 40 L/min
- Modular design
- · Load independent flow regulation
- Simultaneous movements
- Maximum working pressure 350 bar
- Electro-proportional and on-off actuation
- Port relief valves
- Manual levers
- · Levers sensor switches
- Dump valve built in outlet section
- Open center and LS configurations:
 - Open center for fixed displacement pump
 - LS for variable displacement pump

Advantages

- Compact design
- Good stability combined with counterbalance valves
- Up to 10 work sections
- Flexible hydraulic circuit configuration
- Safety options



NVD2 is a highly innovative (Directional Control Valve), which paves the way into the world of proportional valves.

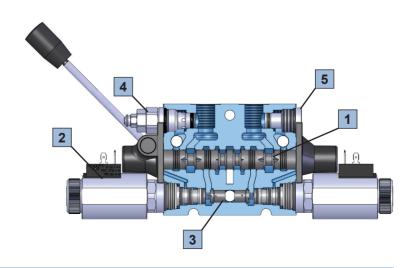
NVD2 technology (patented) impressively joins constructive simplicity and hight functional performance, a simple compact design, typical of the more traditional open-centre directional control valves.

It is associated with an extremely precise control, independent from the load conditions and simultaneous movements. The flow sensing principle is efficient when electrically operated. It reaches its maximum potential when used in combination with radio remote control or electronic control devices. In flow sensing system, flow control and regulation is carried out by directly monitoring the oil flow istead of interpreting it by controlling differential pressures. The flow sensing principle is based on hydro-mechanical feedback realized by the equilibrium between the metered oil flow and the electro-proportional actuation forces, so this direct feedback makes the flow control independent from loads and simultaneous movements.

Directional control valve NVD2 is available in its standard version for fixed displacement pumps, and in the LS configuration for variable displacement pumps.

With fixed displacement pumps, the open centre architecture allows a very low system pressurization at stand-by condition.

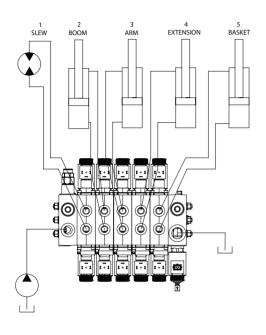
- 1. Spool
- 2. Electro-proportional or on/off hydraulic control
- 3. Flow control poppet
- 4. Anti-shock valve
- 5. Plug for anti-shock valve replacement





Applications

NVD2 typical application





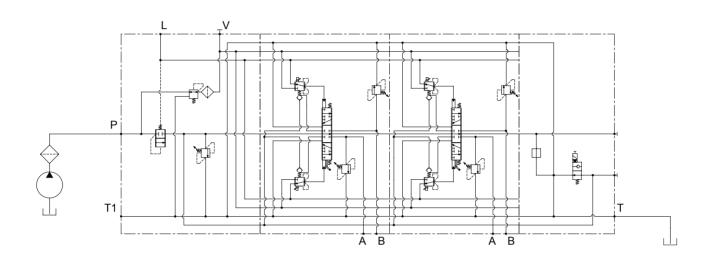
Technical data

Maximum inlet flow	L/min	50
Maximum regulated flow on ports A & B	L/min	40
Maximum working pressure	bar	350
Maximum back pressure on port T	bar	10
Maximum back pressure on port L	bar	1
Work sections		10 max.
Mounting type		With or wtihout mounting brackets with fixing holes
Mounting position		Any
Ambient temperature	°C	-20 to 50
Seals		NBR or PTFE
Hydraulic fluid		Mineral oil HLP to DIN 51524
Fluid temperature range	°C	-20 to 90
Viscosity range	mm/s²	15 to 250
Contamination level		NAS 1638 class 9 (20/18/15 ISO 4406:1999)
Filtration degree	μm	20
Filtration level	$oldsymbol{eta}_{20}$	≥ 75



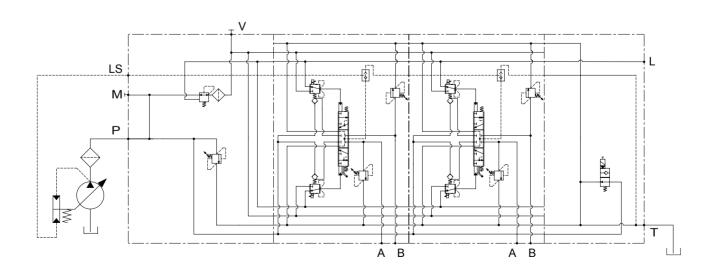
NVD2

Configuration for fixed displacement pump



NVD2 LS

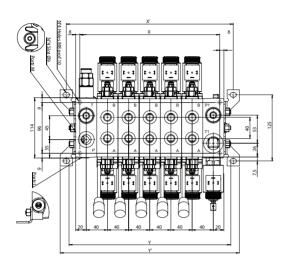
Configuration for variable displacement pump

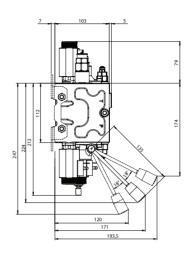




NVD2

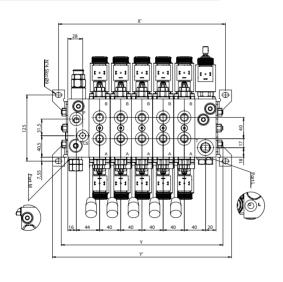
Configuration for fixed displacement pump

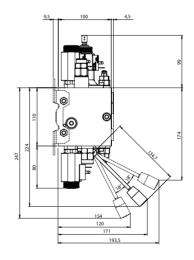




NVD2 LS

Configuration for variable displacement pump





TOTAL SIZE [mm]

	NVD2/1	NVD2/2	NVD2/3	NVD2/4	NVD2/5	NVD2/6	NVD2/7	NVD2/8
With brackets [Y']	178,5	218,5	258,5	298,5	338,5	378,5	418,5	485,5
Without brackets [Y]	145	185	225	265	305	345	385	430

FIXING HOLES INTERAXIS [mm]

	NVD2/1	NVD2/2	NVD2/3	NVD2/4	NVD2/5	NVD2/6	NVD2/7	NVD2/8
With brackets [X']	155,5	195,5	235,5	275,5	315,5	355,5	395,5	435,5
Without brackets [X]	104	144	184	224	264	304	344	384

SINGLE SECTION WEIGHT [kg]

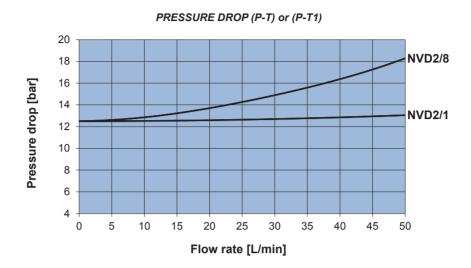
		. 01
Inlet	Working	Outlet
2.8	3.8	3.3

TOTAL WEIGHT [kg]

				[3]			
NVD2/1	NVD2/2	NVD2/3	NVD2/4	NVD2/5	NVD2/6	NVD2/7	NVD2/8
10,2	13,2	17,2	20,7	24,2	27,7	31,2	34,7

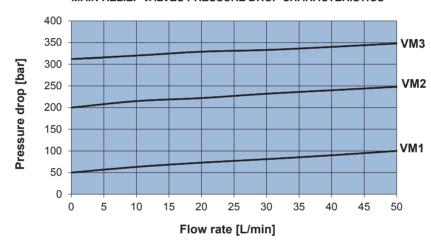


General performance characteristics



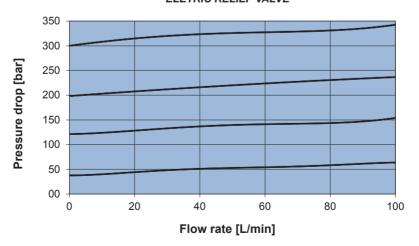
MAIN RELIEF VALVES PRESSURE DROP CHARACTERISTICS





ELETRIC RELIEF VALVE



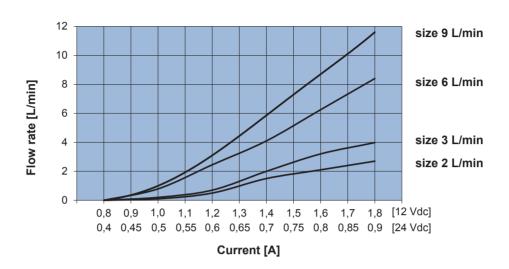


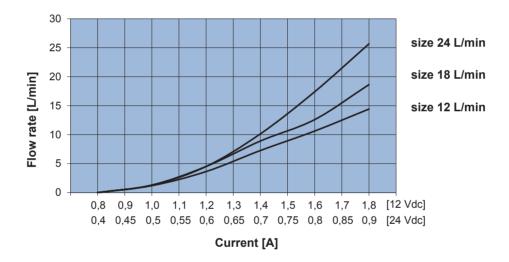
Note:

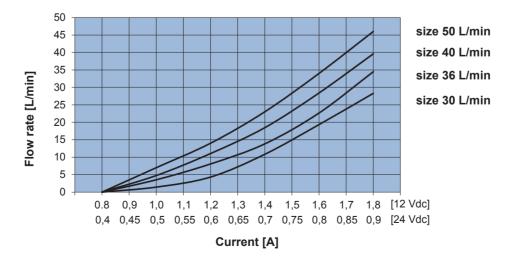
Technical data and diagrams are measured with mineral oil HLP to DIN 51524 of 46 cSt and at 40 °C oil temperature.



Poppet flow control graphs







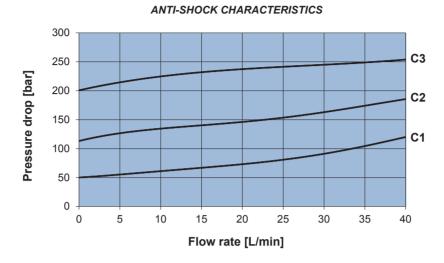
Technical data and diagrams are measured with mineral oil HLP to DIN 51524 of 46 cSt and at 40 °C oil temperature.



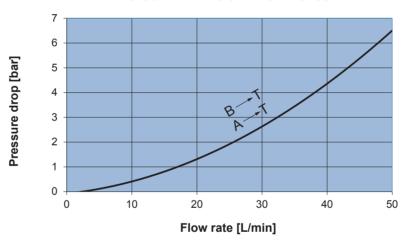


Work section performance characteristics

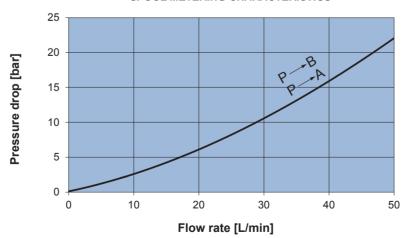




SPOOL METERING CHARACTERISTICS



SPOOL METERING CHARACTERISTICS



Note:

Technical data and diagrams are measured with mineral oil HLP to DIN 51524 of 46 cSt and at 40 °C oil temperature.





Ordering string example



→ PRODUCT TYPE:

NVD2 or NVD2 LS Product type and configuration

Working section number

page 7

1 IL - VM2(210) - VP - VR

→ INLET ARRANGEMENT:

page 13

2 D2 - W002A - A12/B24 - XE - M12D - H05 - F01 - A/C2(180P) - B/C2(150P)

→ WORK SECTION ARRANGEMENT:

page 18

3 ZN - EV5 - C12D

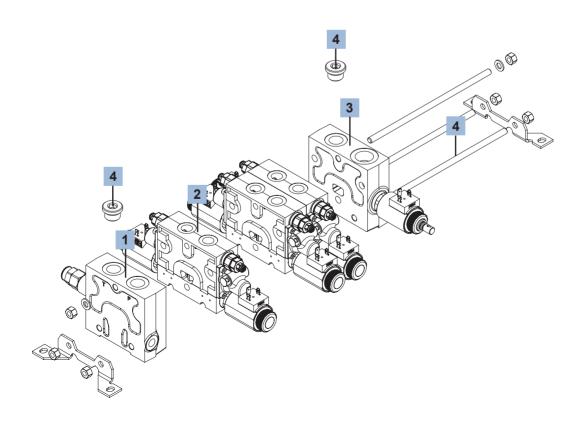
→ OUTLET ARRANGEMENT:

page 27

4 U1 - G - CS

→ MOUNTING and PORT CONFIGURATION:

page 31



Note: order row 2 must be repeated for each work section

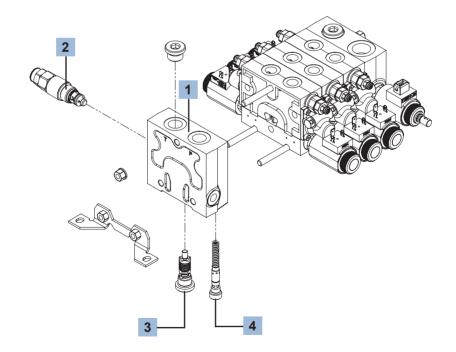




Inlet section arrangement

IL - VM2 (210) - VP - VR

1	HOUSING		page 14
	IL IR I1 I2	Left inlet module for fixed displacement pump Right inlet module for fixed displacement pump Left inlet module for variable displacement pump (NVD2 LS) Right inlet module for variable displacement pump (NVD2 LS)	
2	PRESSURE	RELIEF VALVE	page 1
	VM1() VM2() VM3() SVM	Pressure relief valve with setting range 40 to 140 bar Pressure relief valve with setting range 120 to 250 bar Pressure relief valve with setting range 220 to 410 bar Pressure relief valve plug	
3	PRE-LOAD	ING VALVE	page 16
	VP TP	Pre-loading valve By-pass plug	
4	REDUCING	VALVE	page 17
	VR	Reducing valve (18 bar)	





1. Housing

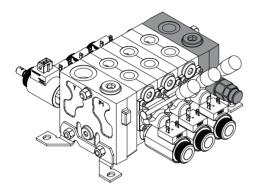
IL - VM2 (210) - VP - VR

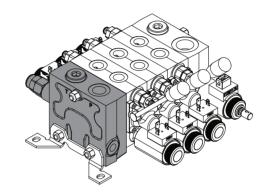
IL

LEFT inlet section for fixed displacement pump (with respect to the lever side)



RIGHT inlet section for fixed displacement pump (with respect to the lever side)



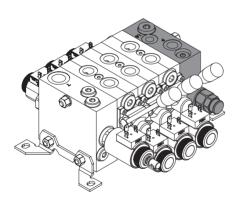


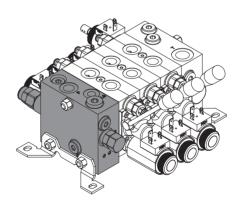
11

LEFT inlet section for variable displacement pump (**NVD2 LS**) (with respect to the lever side)

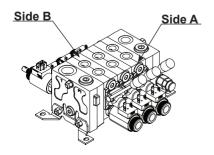
12

RIGHT inlet section for variable displacement pump (**NVD2 LS**) (with respect to the lever side)





Note: Port A is on the lever side





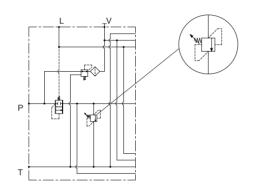
3. Pressure relief valve

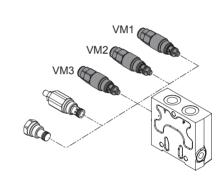
IL - VM2 (210) - VP - VR

VM1(...) Relief valve with spring 1, cracking pressure (40÷140)

VM2(...) Relief valve with spring 2, cracking pressure (120÷250)

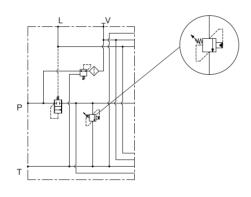
VM3(...) Relief valve with spring 3, cracking pressure (220÷410)

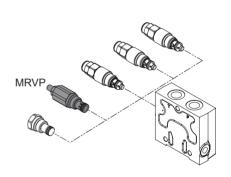




MRP

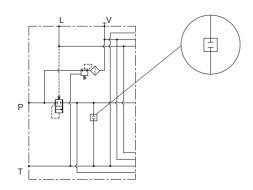
Hydraulic pilot relief valve

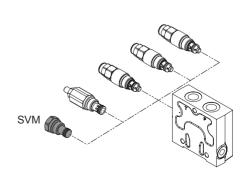




SVM

Plug, all port closed







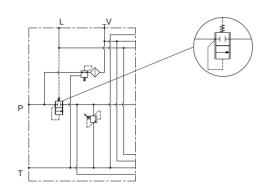
4. Preloading valve

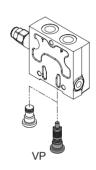
IL - VM2 (210) - VP - VR

VP

Preloading valve

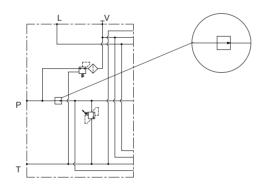
Recommended for inlet flow less than 25 L/min

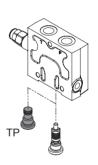




TP

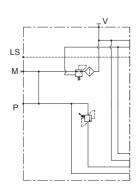
Without pre-loading valve





Preload valve not present for variable displacement pump configuration (NVD2 LS)

For correct operation, guarantee the minimum stand-by pressure of the LS pump of 12,5 bar







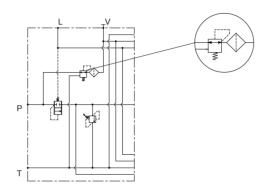


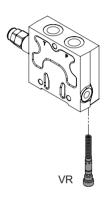
5. Pressure reducing valve

IL - VM2 (210) - VP - **VR**

VR

Reducing valve



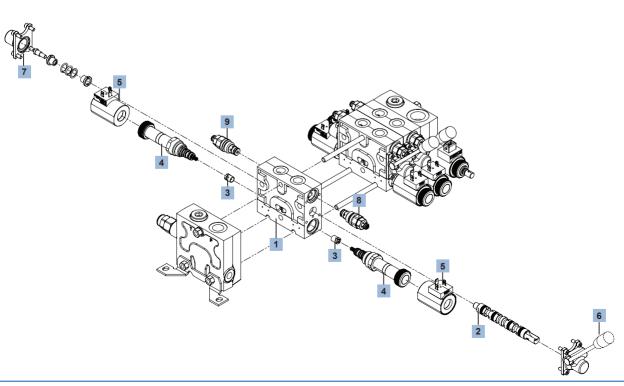




Work section

D2 - W002A - A12 / B24 - XE - M12D - H05 - F01 - A/ C2(180P) - B/ C2(150P)

1	HOUSING		page 19
	D1 D4 	Work section without auxiliary valves for fixed displacement pump Work section with auxiliary valves for variable displacement pump (NVD2 LS)	
2	SPOOL		page 20
	W001A W002A 	Double effect spool, 3 positions with A and B closed in central position Double effect spool, 3 positions with A and B discharging in central position	
3	POPPET		page 21
	A03 B09	Flow poppet control for capacity up to 3 L/min on port A Flow poppet control for capacity up to 9 L/min on port B	
4	ELECTRIC (CONTROL VALVE	page 22
	XE XO XT	Proportional valve for electro-hydraulic control On/off valve for electro-hydraulic control Plug for valve replacement	
5	COIL		page 23
	M12D M24A C12S	Proportional coil 12V, connector DIN 43650 Proportional coil 24V, connector AMP-JUNIOR, circuit with diode On/off coil 12V, connector DEUTSH DT4, circuit with diode	
6	CONTROL 1	TYPE	page 24
	H10 	Control with high 45° fixed lever	
7	SPOOL CEN	NTERING	page 25
	F01 F03	3 position spring centering kit 3 position spring centering kit with on/off position sensor	
8+9	A/C2() B/C2()	VALVE SIDE A / AUXILIARY VALVE SIDE B Anti-shock valve side A Anti-shock valve side B	page 26





1. Housing

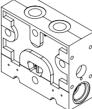
D2 - W002A - A12 / B24 - XE - M12D - H05 - F01 - A/ C2(180P) - B/ C2(150P)

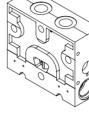
D1

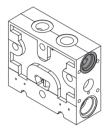
Housing WITHOUT anti-shock valve cavities, for fixed displacement pump

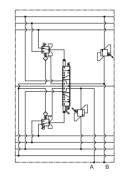
D2

Housing WITH anti-shock valve cavities, for fixed displacement pump







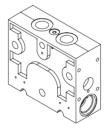


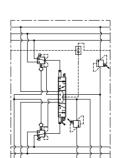
D3

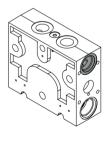
Housing WITHOUT anti-shock valve cavities, for variable displacement pump (NVD2 LS)

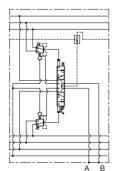
D4

Housing WITH anti-shock valve cavities, for variable displacement pump (NVD2 LS)











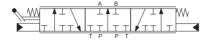
2. Spool

D2 - W002A - A12 / B24 - XE - M12D - H05 - F01 - A/ C2(180P) - B/ C2(150P)

Scheme

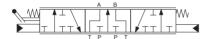
W001

Spool with A and B closed in central position



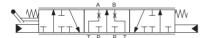
W002

Spool with A and B discharging in central position



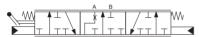
W002J

Spool with A and B partially discharging in central position



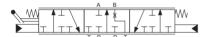
W002K

Spool with A partially discharging and B closed in central position



W002Y

Spool with B partially discharging and A closed in central position



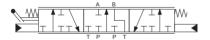
W003

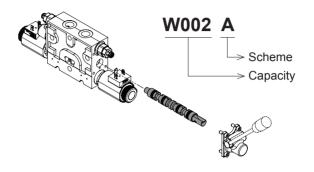
Spool with A discharging and B closed in central position



W004

Spool with B discharging and A closed in central position

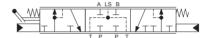




Scheme for NVD2 LS

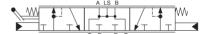
W101

Spool with A and B closed in central position



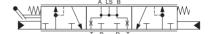
W102

Spool with A and B discharging in central position



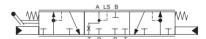
W102J

Spool with A and B partially discharging in central position



W102K

Spool with A partially discharging and B closed in central position



W102Y

Spool with B partially discharging and A closed in central position



Capacity

The spool capacity has to be the same as the pump capacity, \pm 5 l/min. (i.e: 13 litre pump, 10 litre cursor.)

Α

40 L/min

В

20 L/min

C

10 L/min

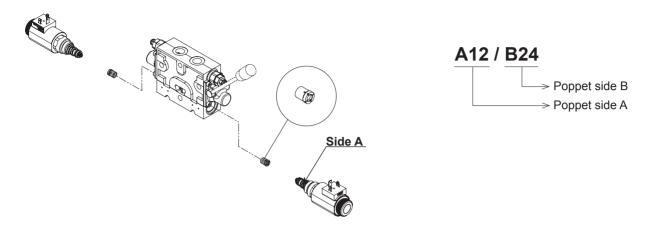
D

30 L/min



3.Poppet

D2 - W002A - A12 / B24 - XE - M12D - H05 - F01 - A/ C2(180P) - B/ C2(150P)



Regulated flow size

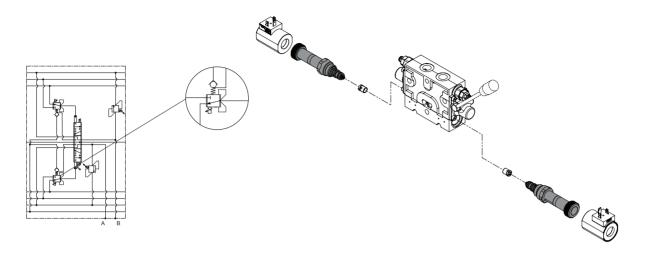
A02	Flow rate up to 2 L/min on port A
A03	Flow rate up to 3 L/min on port A
A06	Flow rate up to 6 L/min on port A
A09	Flow rate up to 9 L/min on port A
A12	Flow rate up to 12 L/min on port A
A18	Flow rate up to 18 L/min on port A
A24	Flow rate up to 24 L/min on port A
A30	Flow rate up to 30 L/min on port A
A36	Flow rate up to 36 L/min on port A
A40	Flow rate up to 40 L/min on port A
A50	Flow rate up to 50 L/min on port A

B02	Flow rate up to 2 L/min on port B
B03	Flow rate up to 3 L/min on port B
B06	Flow rate up to 6 L/min on port B
B09	Flow rate up to 9 L/min on port B
B12	Flow rate up to 12 L/min on port B
B18	Flow rate up to 18 L/min on port B
B24	Flow rate up to 24 L/min on port B
B30	Flow rate up to 30 L/min on port B
B36	Flow rate up to 36 L/min on port B
B40	Flow rate up to 40 L/min on port B
B50	Flow rate up to 50 L/min on port B



4. Electro-hydraulic control valve

D2 - W002A - A12 / B24 - XE - M12D - H05 - F01 - A/ C2(180P) - B/ C2(150P)



XE	Proportional valve for electro-hydraulic control on both ports (A and B)
ХО	On/off valve for electro-hydraulic control on both ports (A and B)
XT	Plug for manual control
EO	Proportional valve on port A On/off valve on port B
OE	On/off valve on port A Proportional valve on port B
ОТ	On/off valve on port A Plug for manual control on port B
ТО	Plug for manual control port A On/off valve on port B
ET	Proportional valve on port A Plug for manual control on port B
TE	Plug for manual control on port A Proportional valve on port B

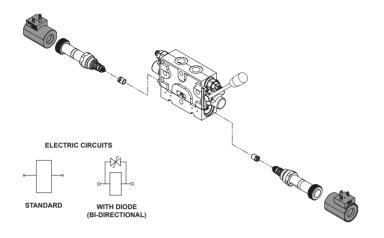
NB:

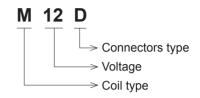
- With the on/off control, the adjusted flow corresponds to the size of the poppet (see page 18).
- With manual control the flow sensing action is lost and therefore the independent load flow control. (the circuit becomes a hydraulic parallel)



5. Coil

D2 - W002A - A12 / B24 - XE - M12D - H05 - F01 - A/ C2(180P) - B/ C2(150P)

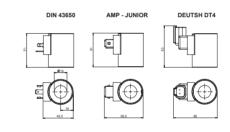




Proportional coil

Available only for proportional electro-hydraulic control valve

Wire insulation class	H(>185 °C)
ED	100%
Coil power at 20 °C	36 W
Max current at 24 Vdc	0,9 A
Max current at 12 Vdc	1,8 A
PWM	120 Hz
Ambient temperature	-20 +40 °C
Weight	0,28 Kg

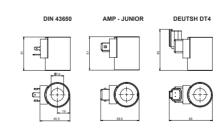


Order code	Connector	Protection class	Coil thermal insulation class	Voltage [V]	Resistance [Ω]	Circuit	NEM code
M12D	DIN 43650	IP65	Н	12	3,9	STANDARD	095001191
M24D		11-05	-	24	14,5	STANDARD	095002191
M12S	DEUTSCH DT4	DEUTSCH DT4 IP67	Н	12	3,9	STANDARD	095011190
M24S	DE013CH D14			24	14,5		095102190
M12A	AMP - JUNIOR	IIOR IP67	Н	12	3,9		095201190
M24A		11 01		24	14,5	OTAINDAIND	095202190

On-off coil

Available only for on-off electro-hydraulic control valve

Wire insulation class	H(>185 °C)
ED	100%
Coil power at 20 °C	24 W
Ambient temperature	-20 +40 °C
Weight	0,28 Kg



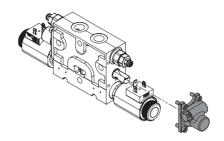
Order code	Connector	Protection class	Coil thermal insulation class	Voltage [V]	Resistance [Ω]	Circuit	NEM code
C12D	DIN 43650	IP65	Н .	12	6,8	STANDARD	098011190
C24D	DIN 43030	11-05	П	24	24	STANDARD	098012190
C12S	DEUTSCH DT4	IP67	F	12	6,8	WITH DIODE	098111190
C24S	DE013CHD14	11 07		24	24	WIIII DIODE	098112190
C12A	AMP - JUNIOR	IP65	F	12	6,8	WITH DIODE	098211190
C24A	AIVII - JOINION			24	24	WITH DIODE	098212190



6. Control type

D2 - W002A - A12 / B24 - XE - M12D - H05 - F01 - A/ C2(180P) - B/ C2(150P)





H00

Control without lever



H09

Control with high 45° threaded M6 lever. Right handle



H05

Control with high 45° threaded M6 lever, it can be disassembled.Left handle



H10

Control with high 45° fixed lever. Left handle



H06

Control with high 45° threaded M6 lever.Left handle



H15

Control with low 45° fixed lever. Left handle



H07

Control with high 45° threaded M6 screw, it can be disassembled.Left handle



HXP

Control with high 45° threaded M6 lever. With signal withdrawal GAS 1/8".Left handle



H08

Control with high 45° threaded M6 lever, it can be disassembled. Right handle



HXX

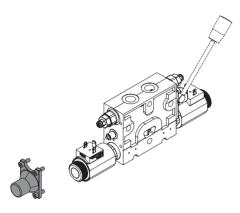
Control with high 45° threaded M6 lever. With bleeding. Left handle





8. Spool centering

D2 - W002A - A12 / B24 - XE - M12D - H05 - F01 - A/ C2(180P) - B/ C2(150P)



F01

3 position, spring centering kit



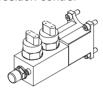
F02

3 position, spring centering kit with rod for double control



F03

3 position, spring centering kit with on/off position control



F04

3 position, spring centering kit with proportional position control (hall effect)



F05

3 position, spring centering kit with bleeding



FXP

3 position, spring centering kit with signal withdrawal GAS 1/8"





8-9. Auxiliary valves

D2 - W002A - A12 / B24 - XE - M12D - H05 - F01 - A/ C2(180P) - B/ C2(150P)

Auxiliary valves side A Anti-shock (and setting) Cavity plug

Auxiliary valves side B Anti-shock (and setting) Cavity plug

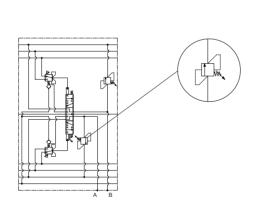
Anti-shock

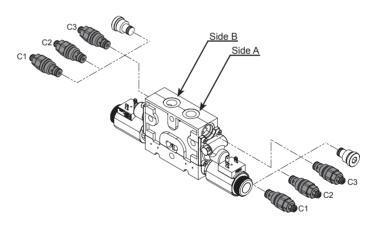
C1()	Cracking pressure (20÷120 P¹)) or full flow setting (60÷100 Q¹))
C2()	Cracking pressure (121÷170 P) or full flow setting (101÷180 Q)
C3()	Cracking pressure (171÷350 P) or full flow setting (181÷ 350 Q)

P Cracking pressure

P Eull flow 2)

²⁾ Referred to the maximum capacity of the flow control valve

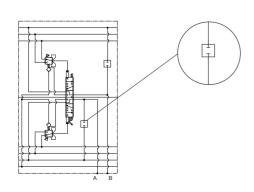


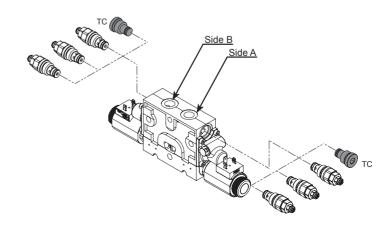


Cavity plug

NP

Plug (without valve)







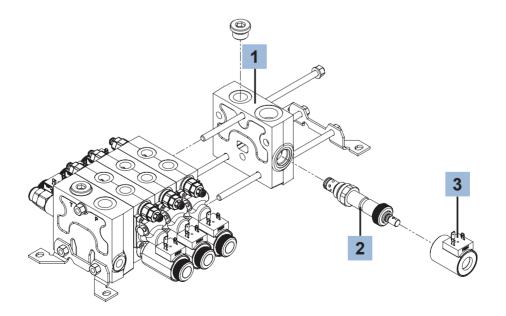
Outlet section

ZN - EV5 - C12D

page 28 1 HOUSING ΖN Outlet section for fixed displacement pump ZD Outlet section with drainage of the L line for fixed displacement pump ZL Outlet section for variable displacement pump page 29 2 AUXILIARY VALVE ET Plug, without dump valve EV0 Electric dump valve without emergency operation EV4 Electric dump valve with emergency push button EV5 Electric dump valve with emergency push and twist button EV6 Hydraulic pilot operated dump valve EM2H Electric relief valve with spring 2 **ЕМ3Н** Electric relief valve with spring 3

page 30 **3** DUMP VALVE COIL

C12D	Coil 12 V, connector DIN 43650
C12A	Coil 12 V, connector AMP-JUNIOR, circuit with diode
C12S	Coil 12 V, connector DEUTSCH DT4, circuit with diode
C24D	Coil 24 V, connector DIN 43650
C24A	Coil 24 V, connector AMP-JUNIOR, circuit with diode
C24S	Coil 24 V, connector DEUTSCH DT4, circuit with diode
S12D	Proportional coil 12 V, connector DIN 43650
S24D	Proportional coil 24 V, connector DIN 43650





1. Housing

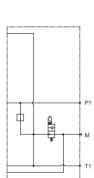
ZN - EV5 - C12D

ZN

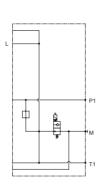
Standard outlet housing for fixed displacement pump

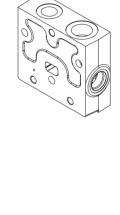


Outlet housing with internal drainage of the L line for fixed displacement pump





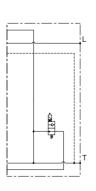


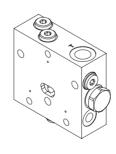


For correct operation, guarantee a maximum back pressure on port T (or T1) of 1 bar

ZL

Outlet housing for variable displacement pump (NVD2 LS)



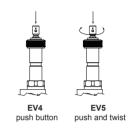


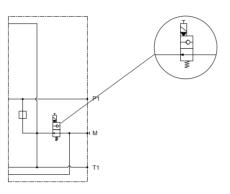


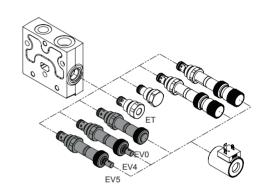
2. Dump valve

ZN - EV5 - C12D

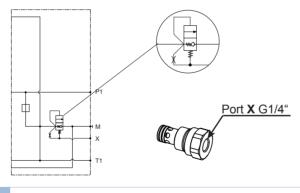
EV0	Electric dump valve without emergency operation
EV4	Electric dump valve with push button emergency
EV5	Electric dump valve with push and twist emergency
ET	Plug, without dump valve

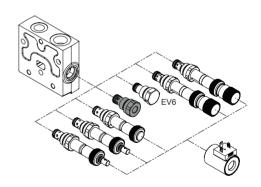






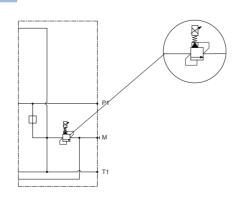
EV6 Hydraulic pilot operated dump valve

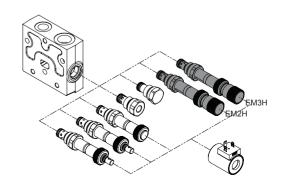




EM2H Electric relief valve with pressure setting range (0 ÷ 250)

EM3H Electric relief valve with pressure setting range (0 ÷ 350)

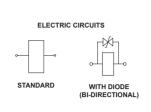


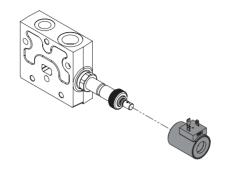


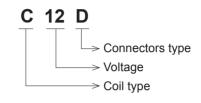


3. Dump valve coil

ZN - EV5 - C12D



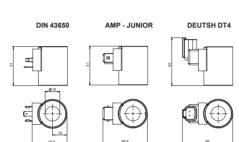




Proportional coil

Available only for electric relief valve

Wire insulation class	H(>185 °C)
ED	100%
Coil power at 20 °C	36 W
Max current at 24 Vdc	0,9 A
Max current at 12 Vdc	1,8 A
PWM	90 ÷ 120 Hz
Ambient temperature	-20 +40 °C
Weight	0,28 Kg

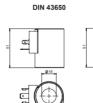


Order code	Connector	Protection class	Coil thermal insulation class	Voltage [V]	Resistance $[\Omega]$	Circuit	NEM code	
S12D DIN 42650	IP65	Н	12	3,9	STANDARD	098001190		
S24D	DIN 43650	1600	П	24	14,5	STANDARD	098002190	
S12S	DEUTSCH DT4	DELITS CH DTA	IP67	F	12	3,9	WITH DIODE	098101190
S24S		11 07		24	14,5	WIIII DIODE	098102190	
S12A	AMP - JUNIOR	AMP - JUNIOR IP65	F	12	3,9	WITH DIODE	098201190	
S24A		11 00	'	24	14,5	WITH DIODL	098202190	

On-off coil

Available only for dump valve

Wire insulation class	H(>185 °C)
ED	100%
Coil power at 20 °C	24 W
Ambient temperature	-20 +40 °C
Weight	0,28 Kg







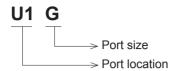




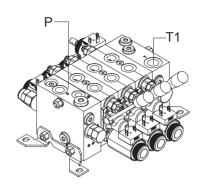
Order code	Connector	Protection class	Coil thermal insulation class	Voltage [V]	Resistance [Ω]	Circuit	NEM code
C12D	DIN 43650	IP65	Н -	12	6,8	STANDARD	098011190
C24D	DIN 43030	1600	П -	24	24		098012190
C12S	DEUTSCH DT4	DT4 IP67	F -	12	6,8	WITH DIODE	098111190
C24S				24	24		098112190
C12A	AMP - JUNIOR	IP65	F	12	6,8	WITH DIODE	098211190
C24A	7 (IVII 30 IVIOR	11 00	,	24	24	WITH DIODL	098212190



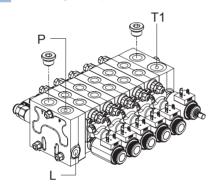
Position and port size



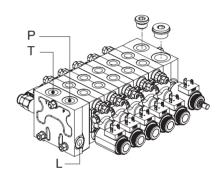
NB: For variable displacement pump (NVD2 LS), U1 is the only avaible configuration



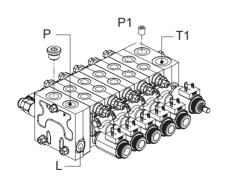
Delivery on (P), discharge on (T1)



U2 Delivery on (P), discharge on (T),

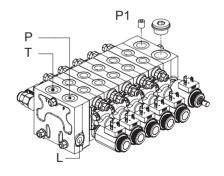


Delivery on (P), discharge on (T1), Carry-over on (P1)



Delivery on (P), discharge on (T), Carry-over on (P1)

U4



PORT SIZE NVD2 (fixed displacement pump)

Orde code	Port type	Inlet port P	Inlet port P1	User port A -B	Outlet port T	Port T1	Port L
G	BSPP (ISO-228)	1/2" BSPP	1/2" BSPP	3/8" BSPP	1/2" BSPP	3/4" BSPP	1/4" BSPP
S	SAE (ASME B1.1-2003)	7/8-14 UNF-2B (SAE 10)	7/8-14 UNF-2B (SAE 10)	3/4-16 UNF-2B (SAE 8)	7/8-14 UNF-2B (SAE 10)	3/4-16 UNF-2B (SAE 8)	5/8-18 UNF-2B (SAE 6)

PORT SIZE NVD2 LS (variable displacement pump)

Orde code	Port type	Inlet port P	User port A	User port B	Outlet port T	Port LS	Port L
G	BSPP (ISO-228)	3/8" BSPP	3/8" BSPP	3/8" BSPP	1/2" BSPP	1/4" BSPP	1/4" BSPP
S	SAE (ASME B1.1-2003)	3/4-16 UNF-2B (SAE 8)	3/4-16 UNF-2B (SAE 8)	3/4-16 UNF-2B (SAE 8)	7/8-14 UNF-2B (SAE 10)	5/8-18 UNF-2B (SAE 6)	5/8-18 UNF-2B (SAE 6)

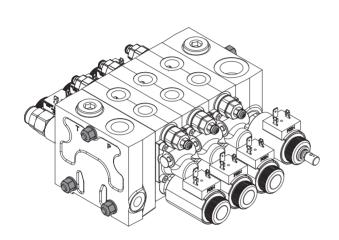


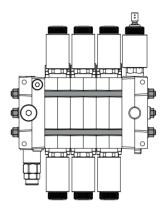
Mounting type

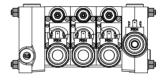
SS

Without brackets1)

¹)Not available for variable displacement pump configuration (NVD2 LS)

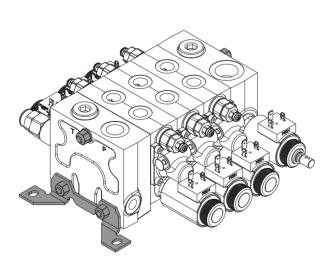


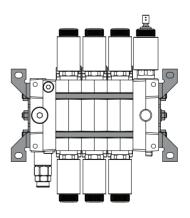


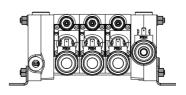


CS

With brackets













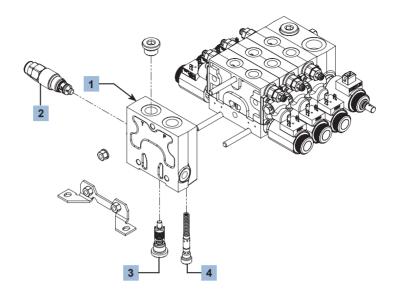
NVD2 SPARE PARTS

34 / 52

Ordering code



Inlet section - spare parts



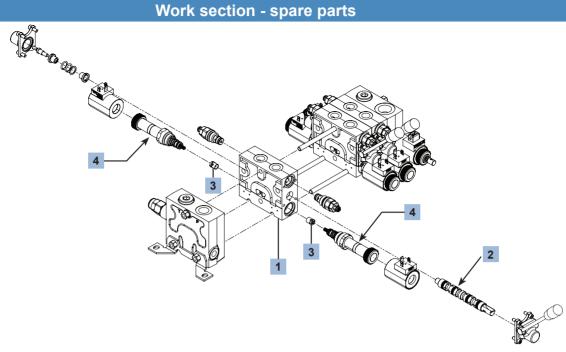
Inlet ordering code example : IL-VM2(210)-VP-VR

1 Inlet module		Ordering code
Right inlet (port P GAS 1/2", port T1 GAS 3/4" BSPP) Left inlet (port P GAS 1/2", port T1 GAS 3/4" BSPP)	IR IL	913NEM4011 913NEM4011
Pressure relief valve (spring type and setting) Plug (w/o pressure relief valve) Pressure setting range 50 to 120 bar, setting at () Pressure setting range 120 to 200 bar, setting at () Pressure setting range 200 to 350 bar, setting at () Hydraulic pilot relief valve Note: the Main Relief Valve setting is referred to the selected inlet flow	SVM VM1() VM2() VM3() MRP	9273274600 0023310000 0023320000 0023330000 0033030000
Pre-loading valve Plug (without preloading valve) Preloading valve	TP VP	N320271003 N320271002
4 Reducing valve Reducing valve (setting 18 bar)	VR	N320271001
Plug Plug port T1 (GAS 3/4" BSPP) Plug port P (GAS 1/2" BSPP) Plug port M (GAS 1/4" BSPP)		4275211802 4275211802 4275101001
Without brackets for 1 section NVD2 Without brackets for 2 section NVD2 Without brackets for 3 section NVD2 Without brackets for 4 section NVD2 Without brackets for 5 section NVD2 Without brackets for 6 section NVD2 Without brackets for 7 section NVD2 Without brackets for 8 section NVD2 Without brackets for 8 section NVD2 With brackets for 1 section NVD2 With brackets for 2 section NVD2 With brackets for 3 section NVD2 With brackets for 4 section NVD2 With brackets for 5 section NVD2 With brackets for 5 section NVD2 With brackets for 6 section NVD2 With brackets for 7 section NVD2 With brackets for 7 section NVD2 With brackets for 7 section NVD2 With brackets for 8 section NVD2	SS/1 SS/2 SS/3 SS/4 SS/5 SS/6 SS/7 SS/8 CS/1 CS/2 CS/3 CS/4 CS/5 CS/6 CS/7 CS/8	9296081401 9296081801 9296082201 9296082601 9296083001 9296083401 9296083801 9296084201 9296081402 9296081802 929608202 929608202 9296083002 9296083402 9296083802 9296084202





Work section - spare parts

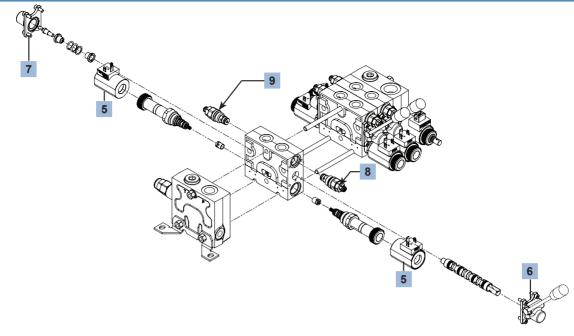


Work ordering code example: D2-W002A-A12/B24-XE-M12D-H05-F01-A/C2(180P)-B/C2(150P)

		,(,	Ordering code
1 Work module	D4		042NEME000
Work secton without auxiliary valves (port A and B GAS 3/8"BSPP) Work secton with auxiliary valves (port A and B GAS 3/8"BSPP)	D1 D2		913NEM5000 913NEM5010
2 Spool	D2	•	9131421013010
Spool with A and B closed in central position 40 L/min	W	001A	3114160101
Spool with A and B closed in central position 40 L/min		001B	3114160107
Spool with A and B closed in central position 10 L/min		001C	3114160106
Spool with A and B closed in central position 30 L/min		001D	3114160100
Spool with A and B discharging in central position 40 L/min		002A	3114160105
Spool with A and B discharging in central position 20 L/min		002B	3114160111
Spool with A and B discharging in central position 10 L/min	W	002C	3114160110
Spool with A and B discharging in central position 30 L/min	W	002D	3114160103
Spool with A and B partially discharging in central position 40 L/min	W	002JA	3114160102
Spool with A and B partially discharging in central position 20 L/min	W	002JB	3114160109
Spool with A and B partially discharging in central position 10 L/min		002JC	3114160108
Spool with A and B partially discharging in central position 30 L/min	W	002JD	3114160104
Spool with A partially discharging and B closed 40 L/min	W	002KA	3114160128
Spool with A partially discharging and B closed 20 L/min		002KB	3114160127
Spool with A partially discharging and B closed 10 L/min		002KC	3114160124
Spool with A partially discharging and B closed 30 L/min		002KD	3114160113
Spool with B partially discharging and A closed 40 L/min		002YA	3114160130
Spool with B partially discharging and A closed 10 L/min		002YB	3114160129
Spool with B partially discharging and A closed 20 L/min		002YC	3114160123
Spool with B partially discharging and A closed 30 L/min		002YD	3114160125
Spool with A discharging and B closed 30 L/min Spool with A discharging and B closed 30 L/min	Side A	003A	3114160132
2 L/min flow control poppet	A02	Side B B02	3207111310
3 L/min flow control poppet	A02	B03	3207111310
6 L/min flow control poppet	A06	B06	3207111306
9 L/min flow control poppet	A09	B09	3207111309
12 L/min flow control poppet	A12	B12	3207111300
18 L/min flow control poppet	A18	B18	3207111308
24 L/min flow control poppet	A24	B24	3207111301
30 L/min flow control poppet	A30	B30	3207111312
36 L/min flow control poppet	A36	B36	3207111302
40 L/min flow control poppet	A40	B40	3207111304
50 L/min flow control poppet	A50	B50	3207111305
4 Electro-hydraulic control valve			
Plug for manual control	XT		9275225000
Proportional electro-hydraulic control valve	XE		0PNV200004
On/off electro-hydraulic control valve for low flow (≤ 12 L/min)		D(L)	0PNV200007
On/off electro-hydraulic control valve for high flow (>12 L/min)	XC	O(H)	0PNV200008



Work section - spare parts

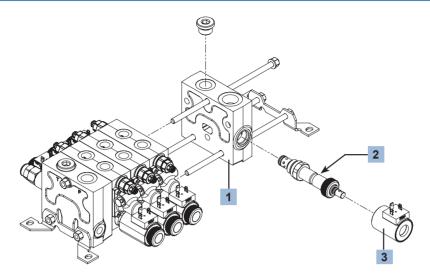


Work ordering code example: D2-W002A-A12/B24-XE-M12D-H05-F01-A/C2(180P)-B/C2(150P)

WOIK	ordering code example: DZ-WV0ZA-A1Z/BZ4-AE-W1ZD-I	пио-ги 1-A/G2	(180P)-B/C2(150P)		
5	Coil 12 V, connector DIN 43650 24 V, connector DIN 43650 12 V, connector DEUTSCH DT4 24 V, connector DEUTSCH DT4 12 V, connector AMP-JUNIOR 24 V, connector AMP-JUNIOR	<u>Proportional</u>	M12D M24D M12S M24S M12A M24A		Ordering code 095001191 095002191 095011190 095102190 095201190 095202190
6	12 V, connector DIN 43650 24 V, connector DIN 43650 12 V, connector DEUTSCH DT4, circuit with diode 24 V, connector DEUTSCH DT4, circuit with diode 12 V, connector AMP-JUNIOR, circuit with diode 24 V, connector AMP-JUNIOR, circuit with diode Control type	On/off	C12D C24D C12S C24S C12A C24A		098011190 098012190 098111190 098102190 098112190 098212190
	Control without lever Control with high 45° M6 lever predisposition, left handle Control with high 45° M6 threaded lever, left handle Control with high 45° M6 threaded screw, left handle Control with high 45° M6 lever predisposition, right handle Control with high 45° M6 threaded lever, right handle Control with high 45° fixed lever, left handle Control with low 45° fixed lever, left handle Control with lever predisposition and signal withdrawal GAS Control with lever predisposition and bleeding Handle rod Spool centering	S 1/8"	H00 H05 H06 H07 H08 H09 H10 H15 HXP		9231400340 9228130357 9228130356 9228130355 5NVD20800001 5NVD20800000 9038031322 9038031522 9228130360 9228130359 9032061200
	Spring centering kit Spring centering kit with rod for double control Spring centering kit with on/off position control Spring centering kit with proportional position control (hall expring centering kit with bleeding Spring centering kit with on/off position control (optical transpring centering kit with signal withdrawal GAS 1/8" Auxiliary valves Anti-shock with spring 1 setting range (20 P÷ 120 P) or (60 Anti-shock with spring 2 setting range (121 P÷170 P) or (10 Anti-shock with spring 3 setting range (171 P÷ 350 P) or (11 Plug	Q÷ 100 Q) 01 Q÷180 Q)		Side B C1() C2() C3()	9NVD20900000 9231400501 9231400504 9231400503 9231400505 RS17095602 92314050002 0022010000 0022020000 0022030000 9273193600



Outlet section - spare parts



Outlet ordering code example: ORG12-CC16-OC2

				Ordering code
1	Outlet module Standard outlet housing Outlet housing with internal drainage of the L line		ZN ZD	913NEM6010 913NEM6011
2	Dump valve Plug, without dump valve Electric dump valve without emergency operation Electric dump valve with push button emergency Electric dump valve with push and twist button emergency Hydraulic pilot operated dump valve Electric relief valve with spring 2 Electric relief valve with spring 3		ET EV0 EV4 EV5 EV6 EM2H EM3H	9273274600 0553010000 0553010400 0553010500 0203002600 0063020700 0063030700
3	Dump valve coil			
	12 V, connector DIN 43650 24 V, connector DIN 43650 12 V, connector DEUTSCH DT4, circuit with diode 24 V, connector DEUTSCH DT4, circuit with diode 12 V, connector AMP-JUNIOR, circuit with diode 24 V, connector AMP-JUNIOR, circuit with diode	Proportional	S12D S24D S12S S24S S12A S24A	098001190 098002190 098101190 098102190 098201190 098202190
	12 V, connector DIN 43650 24 V, connector DIN 43650 12 V, connector DEUTSCH DT4, circuit with diode 24 V, connector DEUTSCH DT4, circuit with diode 12 V, connector AMP-JUNIOR, circuit with diode 24 V, connector AMP-JUNIOR, circuit with diode	<u>On/off</u>	C12D C24D C12S C24S C12A C24A	098011190 098012190 098111190 098112190 098211190 098212190
	Port location Open center layout, discharge on (T1), GAS version Open center layout, discharge on (T), GAS version Closed center layout, discharge on (T1), GAS version Closed center layout, discharge on (T), GAS version	U1 U2 U3 U4		5NVD21000000 5NVD21000001 5NVD21000002 5NVD21000003
	Plug Plug port T + washer Plug port P1 Plug for Carry-over function			4275272000+ 4343272500 4275211802 4293130130



Seals kit

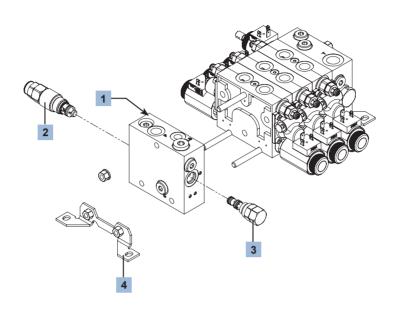
9NVD20000001
9NVD20000003
9NVD20000004
9NVD20000005
9NVD20000006
9NVD20000007
9NVD20000008
9NVD20000009
9NVD20000025
9NVD20000010
9NVD20000022
9NVD20000023



NVD2 LS SPARE PARTS



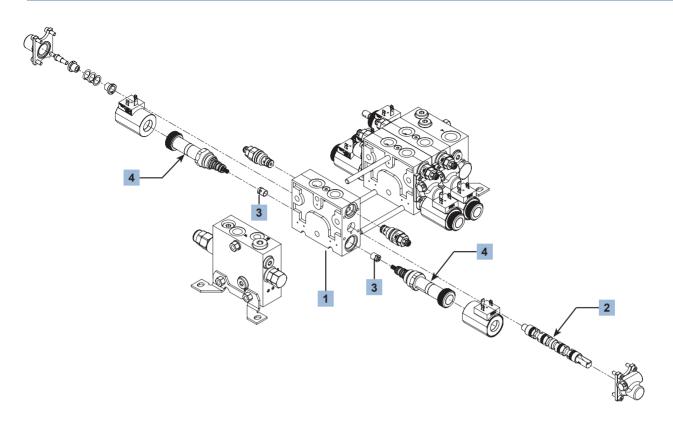
Inlet section - spare parts



Inlet ordering code example: I1-VM2(210)-VR

	(-7		Ordering code
Left inlet (port P GAS 1/2", Right inlet (port P GAS 1/2"	•	l1 l2	913NEM4005 913NEM4005
Pressure relief valve (spri Plug (w/o pressure relief va Pressure setting range 50 t Pressure setting range 120 Pressure setting range 200 Hydraulic pilot relief valve Note: the Main Relief Valve setting is n	o 120 bar, setting at () to 200 bar, setting at () to 350 bar, setting at ()	SVM VM1() VM2() VM3() MRP	9273274600 0023310000 0023320000 0023330000 0033030000
Reducing valve Reducing valve (setting 18	bar)	VR	0121200300
Mounting Mounting for 1 section NVE Mounting for 2 section NVE Mounting for 3 section NVE Mounting for 4 section NVE Mounting for 5 section NVE Mounting for 6 section NVE Mounting for 7 section NVE Mounting for 8 section NVE	02 02 02 02 02	CS/1 CS/2 CS/3 CS/4 CS/5 CS/6 CS/7	9296081402 9296081802 9296082202 9296082602 9296083002 9296083402 9296083802 9296084202

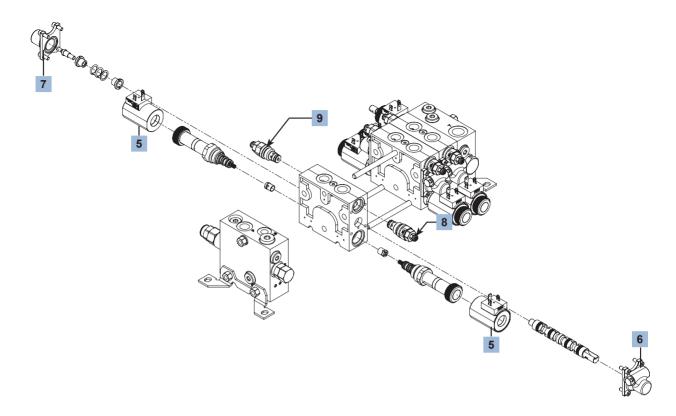




Work ordering code example: D4-W102A-A12/B24-XE-M12D-H05-F01-A/C2(180P)-B/C2(150P)

			2/02(1001)	Ordering code
1	Work module			
	Work secton without auxiliary valves (port A and B GAS 3/8"BSPP)		03	913NEM5020
	Work secton with auxiliary valves (port A and B GAS 3/8"BSPP)		04	913NEM5030
2				
	Spool with A and B closed in central position 40 L/min		01A	5114160114
	Spool with A and B closed in central position 20 L/min		01B	5114160115
	Spool with A and B closed in central position 10 L/min		01C	5114160121
	Spool with A and B discharging in central position 40 L/min		02A	5114160119
	Spool with A and B discharging in central position 20 L/min		02B	5114160120
	Spool with A and B discharging in central position 10 L/min		02C	5114160122
	Spool with A and B partially discharging in central position 40 L/min		02JA	5114160116
	Spool with A and B partially discharging in central position 20 L/min		02JB	5114160117
	Spool with A partially discharging and B closed 20 L/min		D2KB	5114160131
3	Flow control valve	Side A	Side B	
	2 L/min flow control poppet	A02	B02	3207111310
	3 L/min flow control poppet	A03	B03	3207111307
	6 L/min flow control poppet	A06	B06	3207111306
	9 L/min flow control poppet	A09	B09	3207111309
	12 L/min flow control poppet	A12	B12	3207111300
	18 L/min flow control poppet	A18	B18	3207111308
	24 L/min flow control poppet	A24	B24	3207111301
	30 L/min flow control poppet	A30	B30	3207111312
	36 L/min flow control poppet	A36	B36	3207111302
	40 L/min flow control poppet	A40	B40	3207111304
	50 L/min flow control poppet	A50	B50	3207111305
4	Electro-hydraulic control valve	_		
	Plug for manual control		(T	9275225000
	Proportional electro-hydraulic control valve		(E	0PNV200004
	On/off electro-hydraulic control valve for low flow (≤ 12 L/min)		D(L)	0PNV200007
	On/off electro-hydraulic control valve for high flow (>12 L/min)	XC	D(H)	0PNV200008





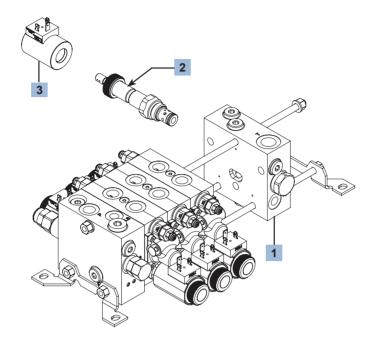
Work ordering code example: D4-W102A-A12/B24-XE-M12D-H05-F01-A/C2(180P)-B/C2(150P)

VVOIK	ordering code example. D4-vv 102A-A 12/B24-AE-IVI 12D-	1103-F01-A/C2(1	00F J-B/CZ	(1301)	0
5	1				Ordering code
	12 V, connector DIN 43650		M12D		095001191
	24 V, connector DIN 43650		M24D		095002191
	12 V, connector DEUTSCH DT4	Proportional	M12S M24S		095011190
	24 V, connector DEUTSCH DT4 12 V, connector AMP-JUNIOR		M12A		095102190 095201190
	24 V, connector AMP-JUNIOR		M24A		095201190
	12 V, connector DIN 43650		C12D		098011190
	24 V, connector DIN 43650		C24D		098012190
	12 V, connector DEUTSCH DT4, circuit with diode		C12S		098111190
	24 V, connector DEUTSCH DT4, circuit with diode	On/off	C24S		098102190
	12 V, connector AMP-JUNIOR, circuit with diode		C12A		098112190
	24 V, connector AMP-JUNIOR, circuit with diode		C24A		098212190
6	in the state of th				
	Control without lever		H00		9231400340
	Control with high 45° M6 lever predisposition, left handle		H05		9228130357
	Control with high 45° M6 threaded lever, left handle		H06		9228130356
	Control with high 45° M6 threaded screw, left handle		H07		9228130355
	Control with high 45° M6 lever predisposition, right handle		H08		5NVD20800001
	Control with high 45° M6 threaded lever, right handle Control with high 45° fixed lever, left handle		H09 H10		5NVD20800000 9038031322
	Control with low 45° fixed lever, left handle		H15		9038031522
	Control with lever predisposition and signal withdrawal GA	S 1/8"	HXP		9228130360
	Control with lever predisposition and bleeding	0 1/0	HXX		9228130359
	Handle rod		117.01		9032061200
7	Spool centering				
	Spring centering kit		F01		9NVD20900000
	Spring centering kit with rod for double control		F02		9231400501
	Spring centering kit with on/off position control		F03		9231400504
	Spring centering kit with proportional position control (hall e	effect)	F04		9231400503
	Spring centering kit with bleeding		F05		9231400505
	Spring centering kit with on/off position control (optical tran	sducer)	F06		RS17095602
0.0	Spring centering kit with signal withdrawal GAS 1/8"		FXP	Cido D	92314050002
0-9	Auxiliary valves	\ O ÷ 100 O\	Side A C1()	Side B C1()	0022010000
	Anti-shock with spring 1 setting range (20 P÷ 120 P) or (60 Anti-shock with spring 2 setting range (121 P÷170 P) or (10		C1()	C1()	0022010000
	Anti-shock with spring 2 setting range (121 P÷ 170 P) or (10 Anti-shock with spring 3 setting range (171 P÷ 350 P) or (1		C2()	C3()	0022020000
	Tall Shook wall spring a setting range (1711 - 5001) of (1	011 · 000 Q)	30()	30()	002200000





Outlet section - spare parts



Outlet ordering code example: ZL-EV5-C12D

			Ordering code
1 Outlet module (with respect to the lever side) Outlet housing		ZL	913NEM6002
Plug, without dump valve Electric dump valve without emergency operation Electric dump valve with push button emergency Electric dump valve with push and twist button emergen Hydraulic pilot operated dump valve Electric relief valve with pressure setting range (0÷250) Electric relief valve with pressure setting range (0÷350)		ET EV0 EV4 EV5 EV6 EM2H EM3H	9273274600 0553010000 0553010400 0553010500 0203002600 0063020700 0063030700
12 V, connector DIN 43650 24 V, connector DIN 43650 12 V, connector DEUTSCH DT4, circuit with diode 24 V, connector DEUTSCH DT4, circuit with diode 12 V, connector AMP-JUNIOR, circuit with diode 24 V, connector AMP-JUNIOR, circuit with diode	<u>Proportional</u>	S12D S24D S12S S24S S12A S24A	098001190 098002190 098101190 098102190 098201190 098202190
12 V, connector DIN 43650 24 V, connector DIN 43650 12 V, connector DEUTSCH DT4, circuit with diode 24 V, connector DEUTSCH DT4, circuit with diode 12 V, connector AMP-JUNIOR, circuit with diode 24 V, connector AMP-JUNIOR, circuit with diode	<u>On/off</u>	C12D C24D C12S C24S C12A C24A	098011190 098012190 098111190 098112190 098211190 098212190



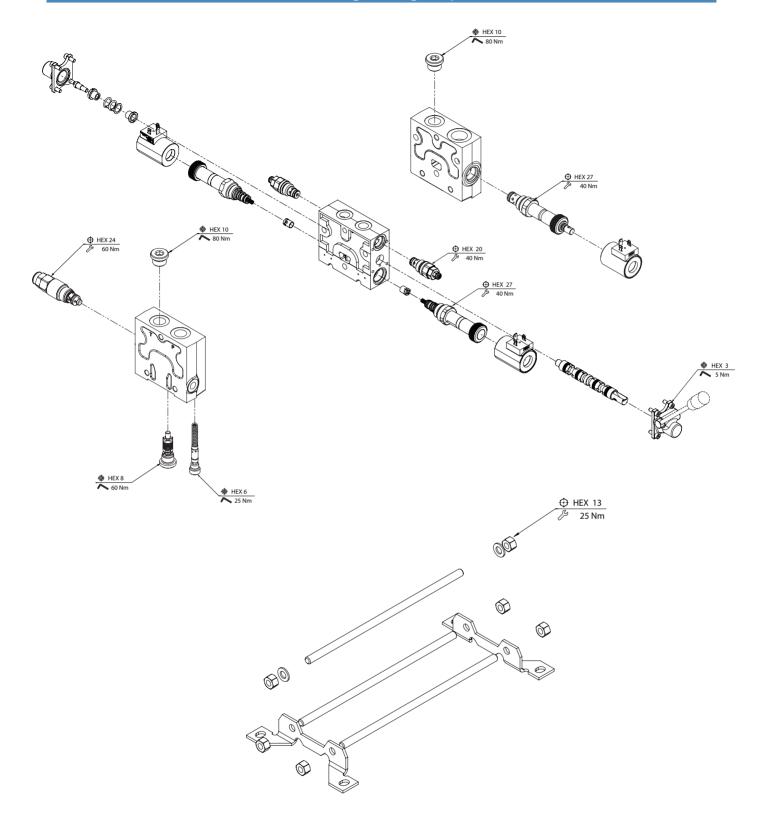


Seals kit

Seals kit for inlet section	9NVD20000026
Seals kit for work section	9NVD20000027
Seals kit for general relief valve	9NVD20000004
Seals kit for anti-shock valve	9NVD20000005
Seals kit for all closef 10/2 cap replacement	9NVD20000006
Seals kit for pilot valve	9NVD20000007
Seals kit for pilot valve replacement cap	9NVD20000008
Seals kit for electric dump valve	9NVD20000009
Seals kit for hydraulic dump valve	9NVD20000025
Seals kit for spool centering and control kit	9NVD20000010
Seals kit for anti-shock replacement cap	9NVD20000022
	9NVD20000023



General tightening torques





NVD2 configuration						Num	ber of sectio	ns
Inlet flow						Port	location	
Customer						Mou	nting type	
Application								
Inlet section								
Housing	Pressure relief valve		ressure setting		Pre-loading valve	9	Reducing valve	
_		() -		-		

W	ork sections	i												
N°	Housing	Spool	Flow side A	poppets side		ve Co	il Con typ			ux valve side A			x valve side B	9
1	-		-A	/B	-	-	-	-	-A/	() -	-B/	()
2	-		-A	/B	-	-	-	-	-A/	()	B/	()
3	-		-A	/B	-	-	-	-	-A/	()	B/	()
4	-		-A	/B	-	-	-	-	-A/	()	B/	()
5	-		-A	/B	-	-	-	-	-A/	()	B/	()
6	-		-A	/B	-	-	-	-	-A/	()	B/	()
7	-		-A	/B	-	-	-	-	-A/	()	B/	()
8	-		-A	/B	-	-	-	-	-A/	()	B/	()

Outlet sed	ction	
Housing	Auxiliary valve	Auxiliary valve coil
_		_

Number of handle rod¹⁾



 $^{^{\}circ}$ For **H05 H08 HXP** the handle rod must be ordered separately (cod.9032061200): specify the number of handle rod you want to order





TECHNICAL SPECIFICATIONS AND GENERAL CONDITIONS



Technical specifications

Filtration

The state of oil used for hydraulic systems and machines is one of the main factors for proper use and performance. Use of excessive dirty oil may lead to earlier wearing of parts and components, faster hardening and thus functional troubles of your equipment. Due Filtration is a must to assure top efficiency and life of your hydraulic equipment. Selection of the most suitable filtration systems must be done according to the technical features of your equipment. However, the following table provides most current oil recommendations.

Disposal indications

All products, protections, plugs and packaging material at the end of their utilization have to be disposed in according with the regulations in force.

Temperature limits

Ambient temperature: from -20° C to +40°C

Oil temperature: from -20° C to +90°C

Hydraulic oils

The use of mineral based oil is recommended (like HLP to DIN 51524). All performances and calibrations are carried out by using hydraulic oil with approximate viscosity of 46 cSt at 40° C.

Viscosity class

Normally expressed as ISO-VG in accordance to ISO DIN standards. Average viscosity is figured at 40°C (mm 2/s or centistokes - cSt). Recommended oil viscosity for NEM parts is: from 10 cSt to 460 cSt.

Design and installation work

Valves and manifolds in this catalogue are very versatile. In fact, the use on equipment complying with the European regulation no. 89/392 and following amendements is strictly recommended. No installation should be done on equipment without above mentioned European approval.

All NEM valves and manifolds are tested after assembly. Technical features and operation limits are statistically verified.

The customer is always ultimately responsible for the choice and final use of the product.

Polluting class ISO 4406

With two figures respectively showing the quantity of 5 and 15 μ or larger particles in 1 ml oil.

Polluting class NAS 1653

Expressed with one figure showing the quantity of variable size particles in 100 ml oil.

Back up rings

Made out of poly-tetrafluoroethylene (PTFE).

Q - RINGS: special sealing gaskets with 4 shaped lobes designed to prevent gaskets pull-off chances in case of dynamic applications. All O-rings are made out of Acrylonytril-Butadiene (NBR).

Test curves

All diagrams in this catalogue report performance curves obtained by use of mineral oil at ISO viscosity VG46 and at 40° C temperature.

Materials

The valves are made out high quality steel, while all movable parts are hardened and rectified.

Manifolds are produced in steel or aluminum in relation to the max working pressure

Sealing

O-RING. made out of butadiene/acrylonitril(BUNA N or NBR according to ASTM standards). The ASTM standards D76 set a brittleness safety temperature of -30°C +125° C. For use at higher temperature consult our technical office.

Cartridge valve installation

PLEASE CAREFULLY READ THESE INSTRUCTIONS BEFORE VALVE INSTALLATION

Check-up general valve conditions and make sure there is no dirt. Check-up gaskets and seals conditions identifying their exact location. Lubricate the seals. First hand screw the cartridge in. Tightening should be performed according to the technical data listed for each product.

Storage

Keep valves away and protected from the sunlight and any other heat/ozone source. Make sure that an ideal storage temperature of -20:+40°C is available.





General conditions

1. General

- 1.1 These general conditions are applicable to all the supplies which NEM s.r.l. will carry out, on the base of purchasing orders forwarded from the Customer
- 1.2 Terms like EXW, DDP and so on are referred to the so called Incotems published by the International Chamber of Commerce, current at the date of conclusion of these General Conditions.

2. Purchasing orders management

- 2.1 Purchasing orders are binding for NEM s.r.l. only if confirmed in writing with order confirmations.
- 2.2 NEM s.r.l. engages itself to supply goods up to the order confirmations.
- 2.3 Any complaints regarding the content of the order confirmation must be notified in writing to NEM s.r.l. by 5 days and no later the forwarding of the order confirmation.
- 2.4 The Customer undertakes to pay the goods supplied by NEM s.r.l., according to the prices listed on the order confirmation.

3. Payment conditions

- 3.1 The Parties agree upon the payment conditions at the beginning of the supply.
- 3.2 In case of delay of payment, NEM s.r.l. will have the right to request of moratory interests equal to the Euribor, increased by 2 points.
- 3.3 In case of delay of payment, NEM s.r.l. will have the right to not execute the eventual purchasing orders in progress, even if confirmed.

4. Delivery and shipment

- 4.1 The supply of the goods will always be Ex-Works, even in the case that NEM s.r.l. had agreed with the Customer that NEM s.r.l. takes care of the shipment, or part of it.
- 4.2 In any case, the risks about perishment or damage of the goods will pass to the Customer, at latest, when the goods are delivered to the first carrier.

5. characteristics of products

- 5.1 NEM s.r.l. engages itself to supply good quality products, up to the technical specifications contained in technical schedules or in the catalogue.
- 5.2 NEM s.r.l. reserves the exclusive right to make any change to the products, which, without altering their essential features, appear to be necessary or suitable.

6. Complaints

- 6.1 The complaints regarding the apparent defects of the Products (such as, for instance, the packing, quantity, number or exterior features of the Products) must be notified in writing to NEM s.r.l. by 7 days and no later upon the receipt of the goods. Failing such notification, the Customer's right to claim the above defects will be forfeited.
- 6.2 The hidden defects (defects which cannot be discovered by the Customer on the basis of a careful inspection upon the receipt) shall be notified in writing to NEM s.r.l. by 7 days and no later from the discovery of the defects, and in any case no later than 18 months from the delivery of the Goods. Failing such notification, the Customer's right to claim the above defects will be forfeited.
- 6.3 It's agreed that, even in case of any complaint or objection, the Customer will not have the right to suspend or delay the payments due to NEM s.r.l., as well as payment of any other supplies.

7. Warranty

- 7.1 In case of any defects, lack of quality or non-conformity of the supplied Products, NEM s.r.l., at its exclusive choice, engages itself to replace or repair the defective Products provided such defects or non-conformity have been timely notified in writing to NEM s.r.l., in accordance to point nr. 6, by 18 months from the delivery of the Goods and no later.
- 7.2 Products repaired or replaces under warranty as above described are submitted to the same guarantee, for a period of 18 months from the date of repair or replacement.
- 7.3 Except in case of fraud or gross negligence, in case of defects, lack of quality or non- conformity, NEM s.r.l. undertakes only to repair or replace the defective Products, in accordance to what above described.
- 7.4 This guarantee (i.e. the obligation of repairing or replacing the Products) is in lieu of any other legal guarantee or liability of the Supplier, with the exclusion of any other guarantee or liability whether contractual or non-contractual in connection with the Products supplied (i.e. compensation for damages, loss of profit, recall campaigns, ...).
- 7.5 NEM s.r.l. is covered by appropriate policy of Product Legal Liability.

8. Retention of title

8.1 The Goods supplied by NEM s.r.l. remain property of NEM s.r.l. until the complete payment of the supply is received.

9. Secrecy bond

9.1 NEM s.r.l. engages itself to treat as highly confidential all the technical or commercial information should learnt from the Customer, which are not already of public divulgence.



General conditions

10. Patents

10.1 Except preventive written authorization of NEM s.r.l., the Customer cannot use the supplied Products, or part of them, or the descriptions or the drawings of them – whether registered patented or not – to project or make similar goods.

10.2 Even in case of preventive written authorization of NEM s.r.l., all the patents, labels and registered design, royalties and intellectual property rights related or in connection with Products supplied by NEM s.r.l., are and remain property of NEM s.r.l. The Customer undertakes to treat all of them as highly confidential.

11. Applicable law and jurisdiction

11.1 The supplies carried out by NEM S.r.l. are governed by these present General Conditions and, for what here not expressly provided, by the Italian Law.

11.2 The competent Law Courts of Reggio Emilia have the exclusive jurisdiction in any controversies regarding the supplies of Products by NEM s.r.l., or from the supplies arising out or to the supplies connected, in which NEM s.r.l. is part.





Notes